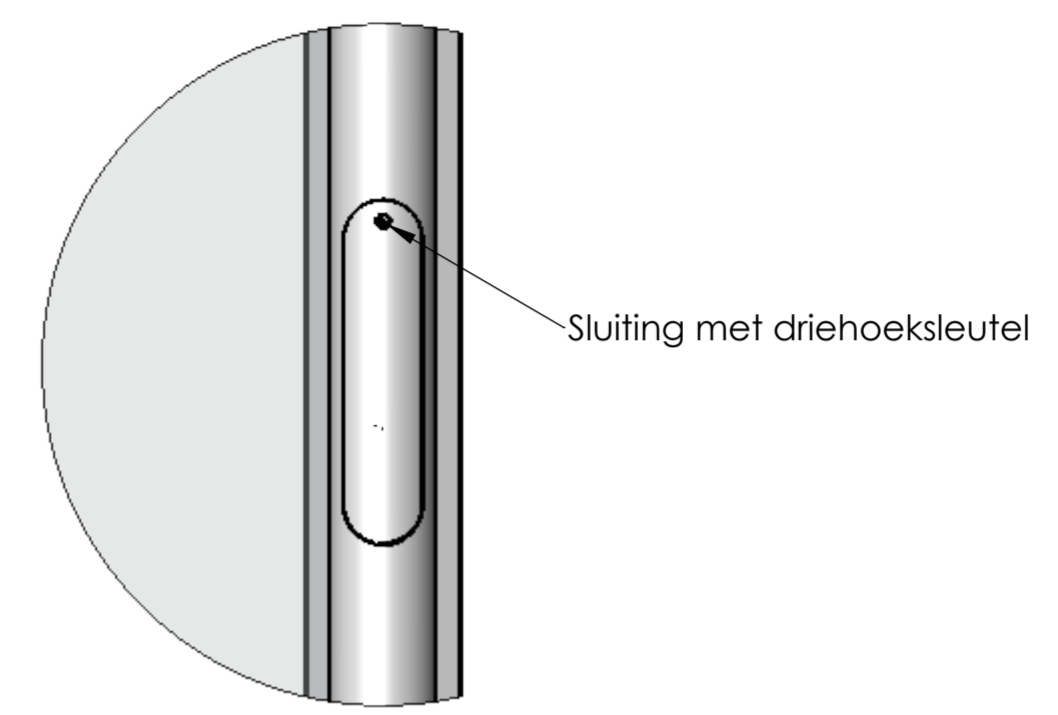
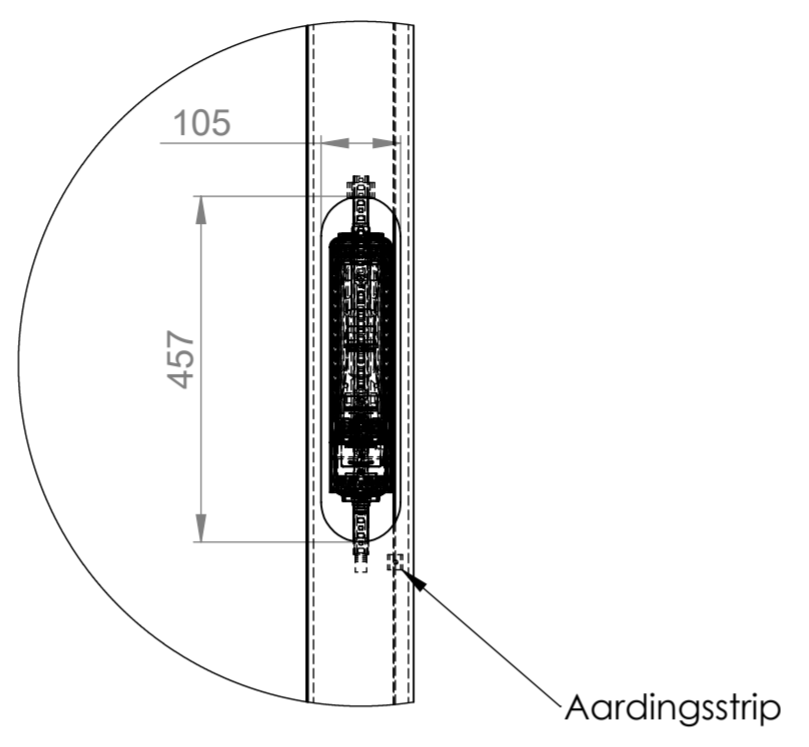
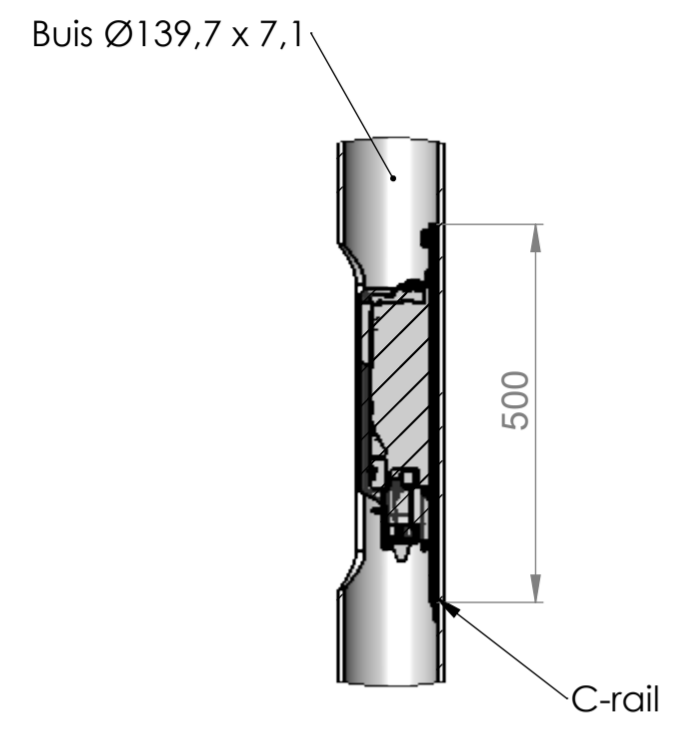
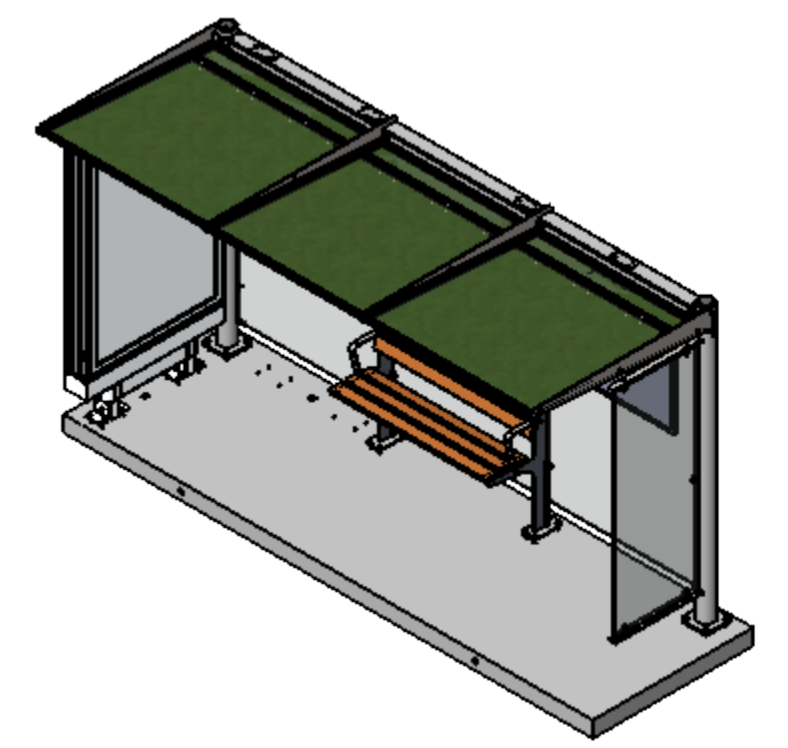
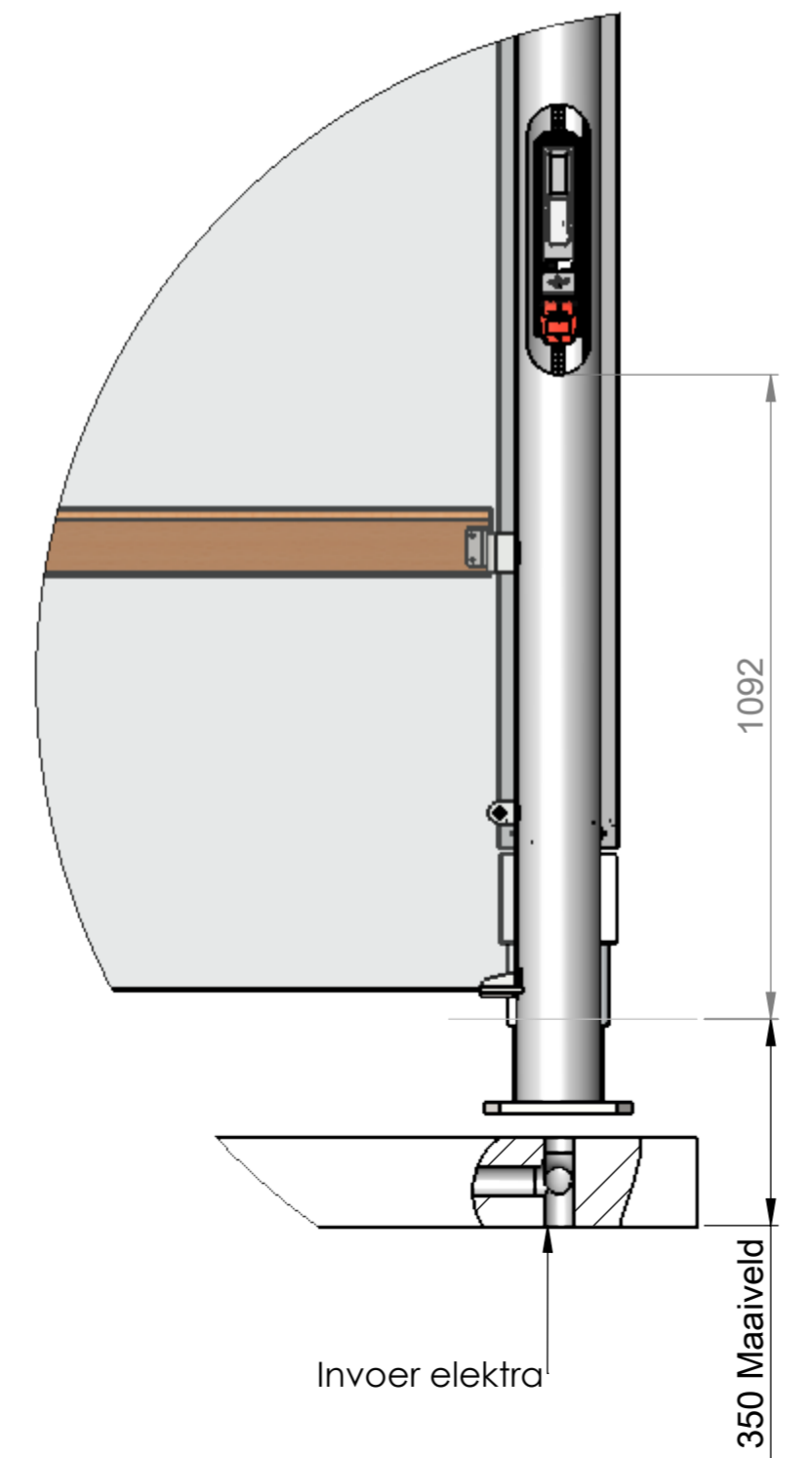
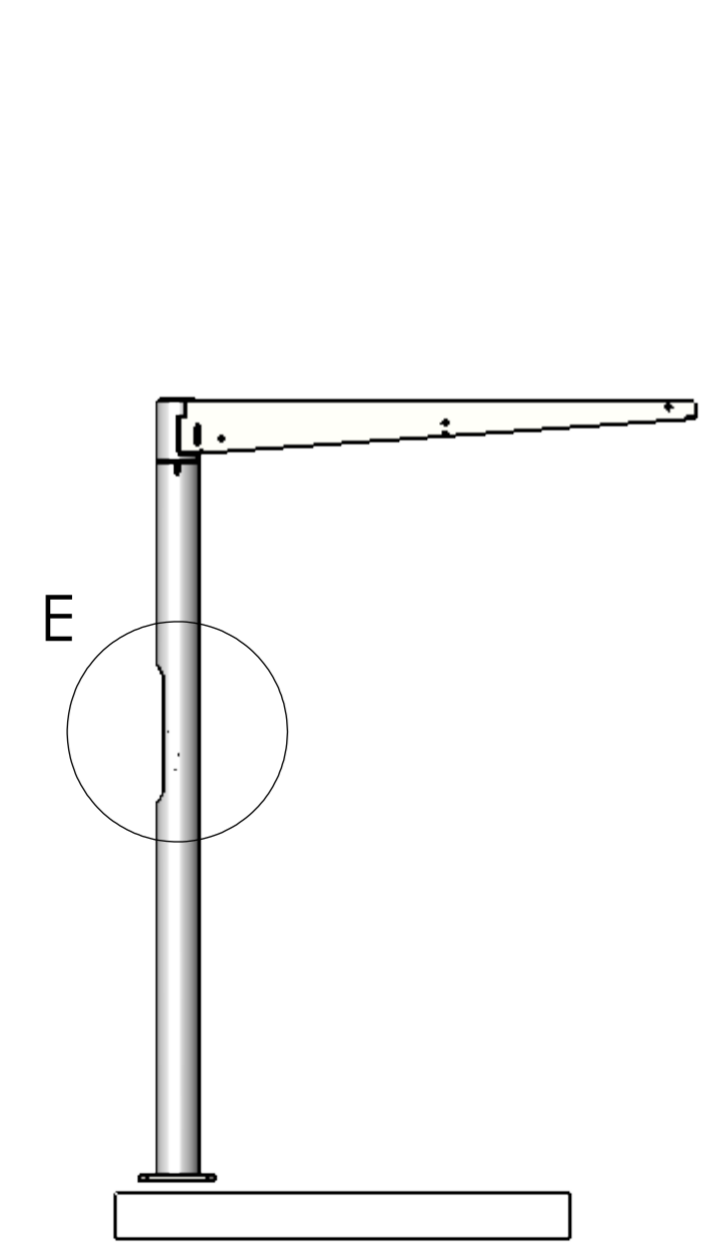


General tolerances unless otherwise specified									
Tolerances for (robot)welding					Tolerances for lascutting			General tolerance for unspecified dimension	
Linear	<120	121-400	401-1000	1001-2000	2001<	Sheet thickness	Diameter	Linear < 500	Linear > 500
Tolerance	± 1 mm	± 1 mm	± 1 mm	± 1.5 mm	± 2 mm	1 t/m 6	± 0.1 mm	± 0.2 mm	± 0.3 mm
Flatness	0.4	0.75	1.5	2	3	10 t/m 12	± 0.15 mm	± 0.25 mm	± 0.35 mm
						15 t/m 25	± 0.25 mm	± 0.3 mm	± 0.4 mm
Quality level welded joints: DIN EN ISO 5817-C							General tolerance for unspecified dimension		
						Linear	± 0.5 mm	Angle	± 0.5 °



DETAIL E  
SCALE 1 : 10



Opmerking		Description <b>Luxabri</b>		Revision -
Surface treatment / Finishing		Drawn by <b>JvdH</b>		Date
Material		Released by		Release date
Third angle	Roughness	Unit	mm	
	✓			
<b>VDL</b>		<b>VD Leegte Metaal</b>		Telephone 0497-331100 Email info@vdeegtemetaal.nl
Weight 3374964.39	Sheet 1	Number of sheets 1	Scale 1:25	Format A2

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