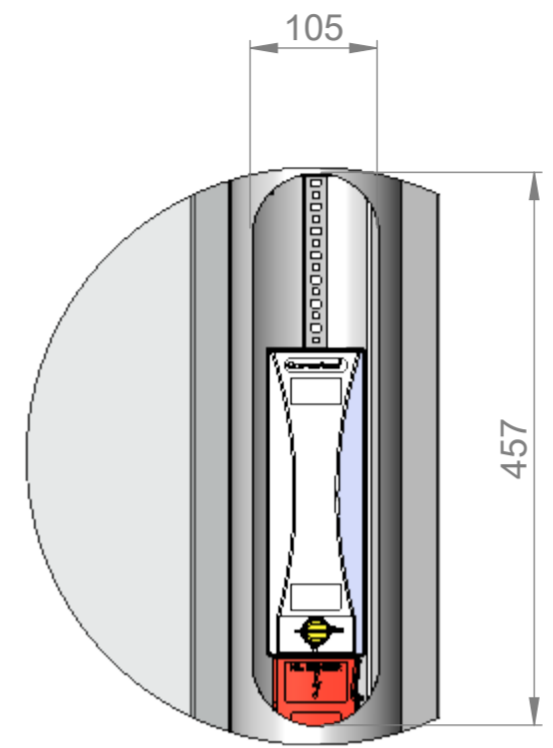
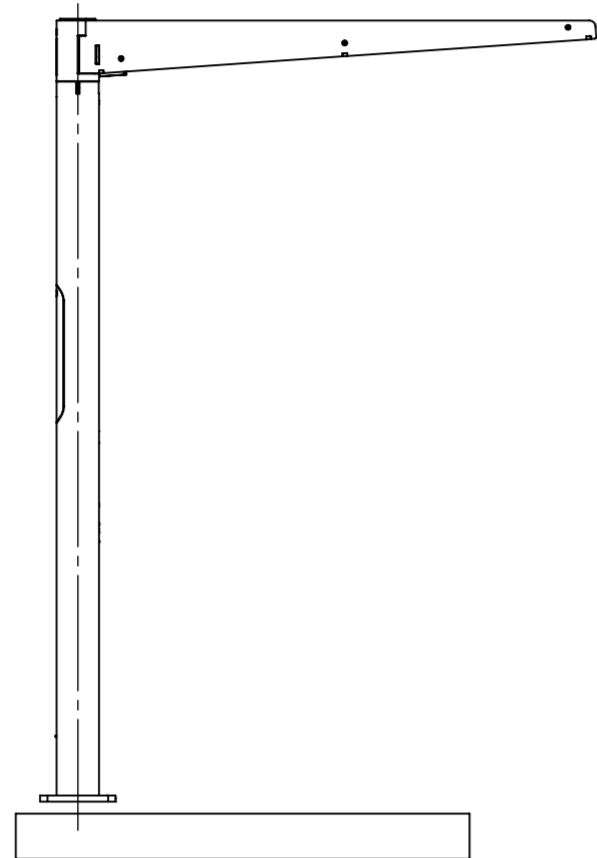
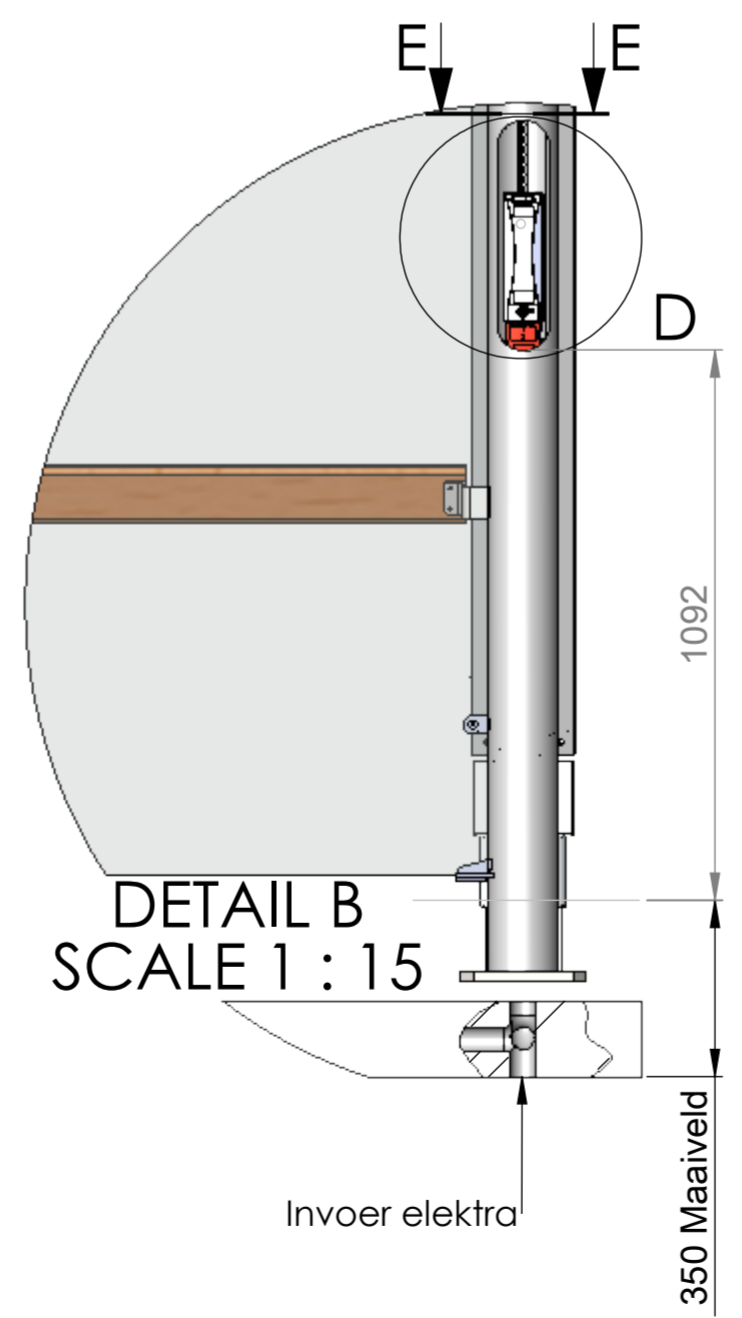
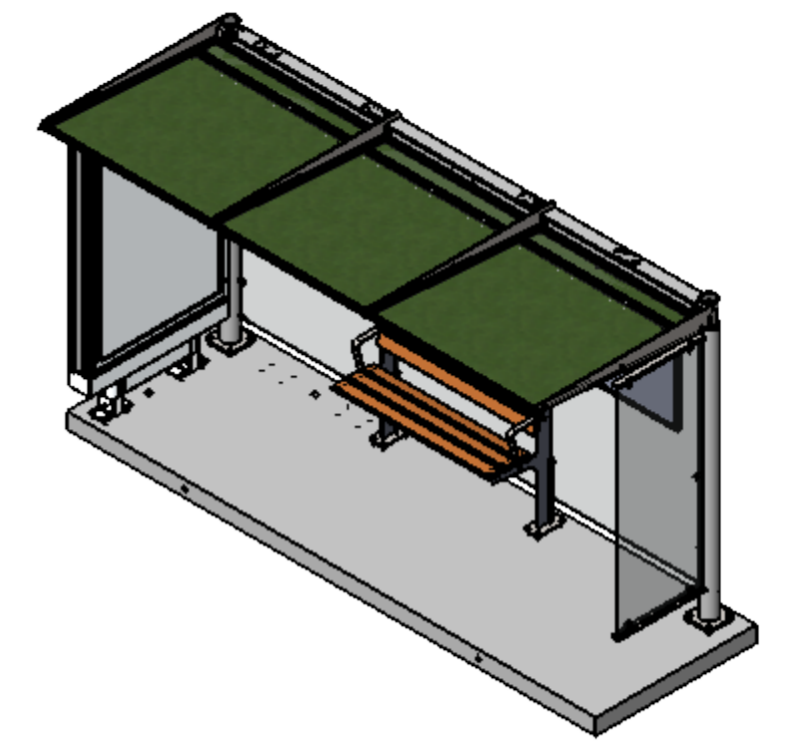


General tolerances unless otherwise specified									
Tolerances for (robot)welding					Tolerances for lasercutting				
Linear	<120	121-400	401-1000	1001-2000	2001->	Sheet thickness	Diameter	Linear < 500	Linear > 500
Tolerance	± 1 mm	± 1 mm	± 1 mm	± 1.5 mm	± 2 mm	1 t/m 6	± 0.1 mm	± 0.2 mm	± 0.3 mm
Flatness	0.4	0.75	1.5	2	3	10 t/m 12	± 0.15 mm	± 0.25 mm	± 0.35 mm
General tolerance for unspecified dimension									
Linear	± 0.5 mm				Angle	± 0.5 °			



DETAIL D
SCALE 4 : 25



DETAIL B
SCALE 1 : 15

Invoer elektra

350 Maaiveld

Alle rechten voorbehouden, geheel of gedeeltelijke reproductie is strafbaar. Het is niet toegestaan de afbeeldingen te kopiëren of te verspreiden. De afbeeldingen zijn auteursrechtelijk beschermd.

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Opmerking		Description		Revision	
Surface treatment / Finishing		-VDL / Global Luxabri		1	
Material		Drawn by JvdH		Drawing number	
Third angle		Date		VDL / Global Lux	
Roughness		Released by		Weight	
Unit mm		Release date		3370366.62	
VDL		VD Leegte Metaal		Sheet 1	
Telefoon 0497-331100 Fax 0497-331101 Email info@vdlleegtemetaal.nl		Scale 1:25		Number of sheets 1	
		Format A2			