

A

A

B

B

C

C

D

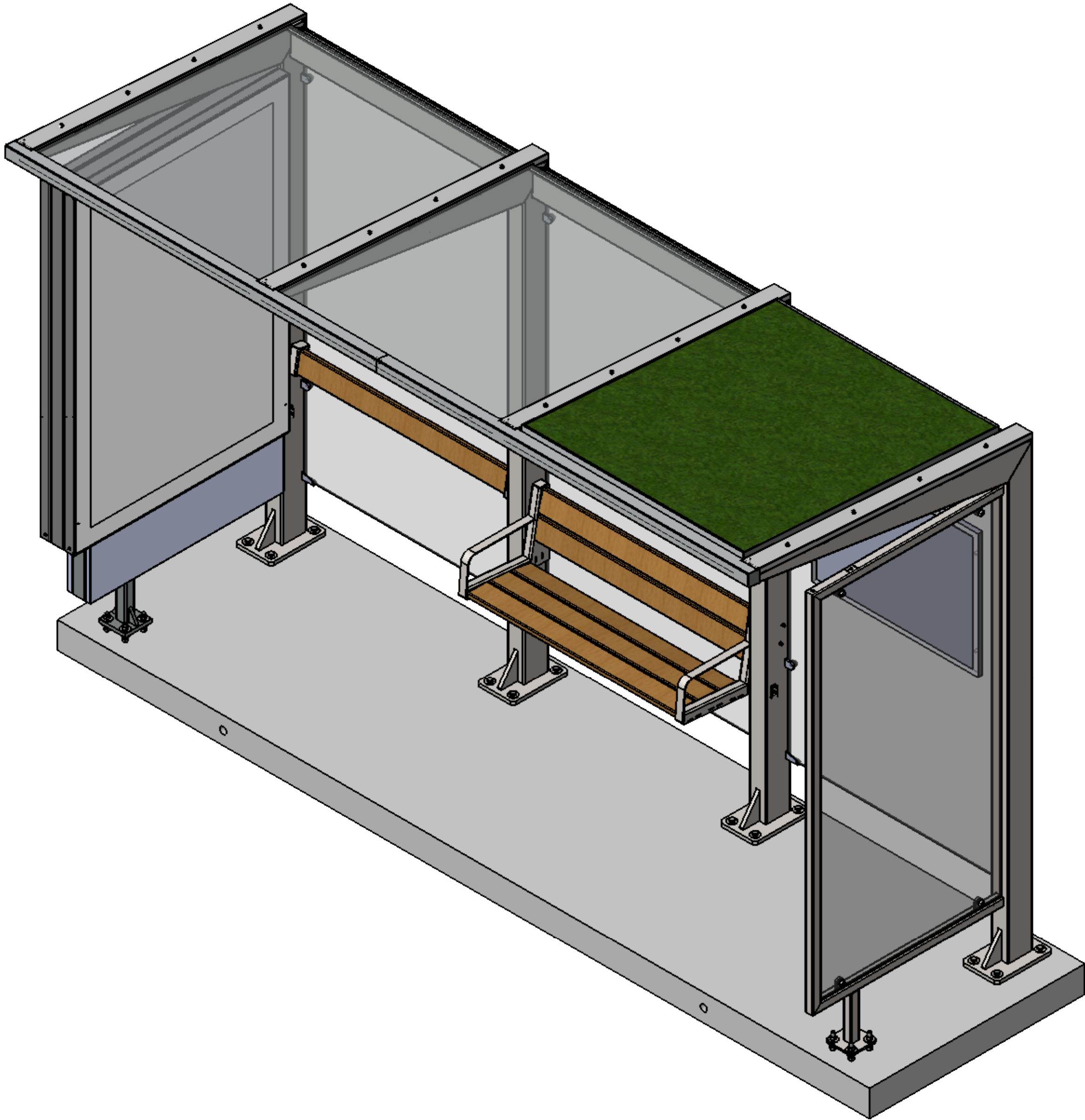
D

E

E

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General tolerances unless otherwise specified									
Tolerances for (robot)welding						Tolerances for lasercutting			
Linear	<120	121-400	401-1000	1001-2000	2001->	Sheet thickness	Diameter	Linear < 500	Linear > 500
Tolerance	± 1 mm	± 1 mm	± 1 mm	± 1.5 mm	± 2 mm	1 t/m 8	± 0.1 mm	± 0.2 mm	± 0.3 mm
Flatness	0.4	0.75	1.5	2	3	10 t/m 12	± 0.15 mm	± 0.25 mm	± 0.35 mm
General tolerance for unspecified dimension						15 t/m 25	± 0.25 mm	± 0.3 mm	± 0.4 mm
Linear	± 0.5 mm	Angle	± 0.5 °						

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	assy beton	-	1
2	assy staander L	-	1
3	assy staander M	-	2
4	assy staander R	-	1
5	assy goot L	-	1
6	assy goot M	-	1
7	assy goot R	-	1
8	11656-00-94	-	1
9	11656-00-95	-	1
10	assy zijwand 110	-	1
11	11656-03-430	Achterwand glas	2
12	assy glas info klein	-	1
13	11656-03-475	druklijst L	1
14	11656-03-476	druklijst M	2
15	11656-03-477	druklijst R	1
16	assy glasdak 170	-	2
17	assy sedumdak 170	sedumdak	1
18	assy afdeklijst 3STR	-	1
19	Abri Hilversum 2023-03-22	-	1
20	11656-00-96	-	1

Opmerking

Surface treatment / Finishing

Description

-

Material

Drawn by

Drawing number

11656-00-90

Revision

-

Third angle

Roughness

Unit

mm

Released by

Release date

VDL

VD Leegte Metaal

Telefoon 0497-331100 Fax 0497-331101 Email info@vdlleegtemetaal.nl

Weight

3629687.73

Sheet

1

Number of sheets

3

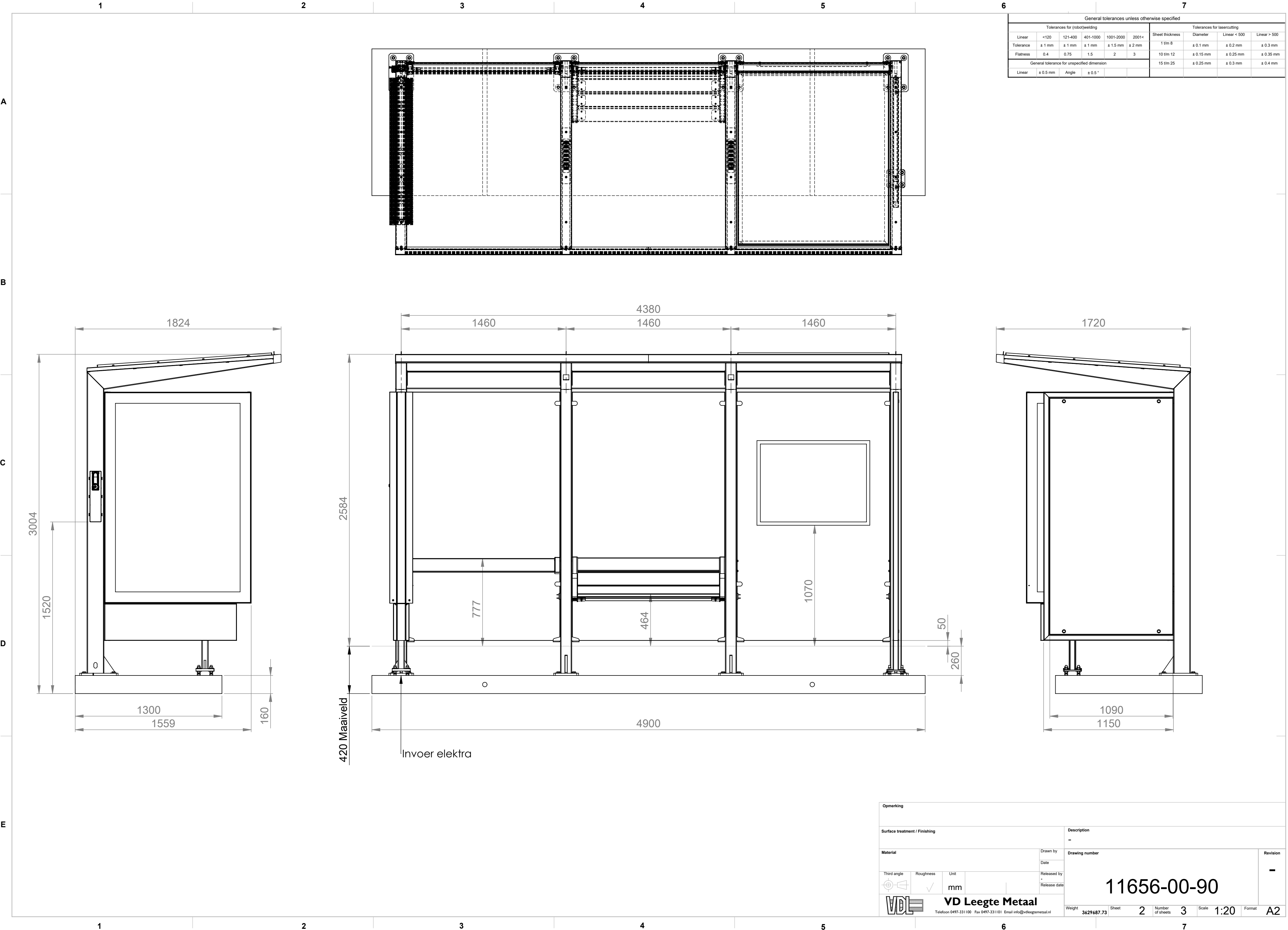
Scale

1:15

Format

A2

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houder van de rechten.



Opmerking					
Surface treatment / Finishing			Description		
Material			Drawing number		
Third angle			Revision		
Roughness			11656-00-90		
Unit			Weight		
mm			3629687.73		
VDL Leegte Metaal			Sheet		
2			Number of sheets		
3			Scale		
1:20			Format		
A2					

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houder.

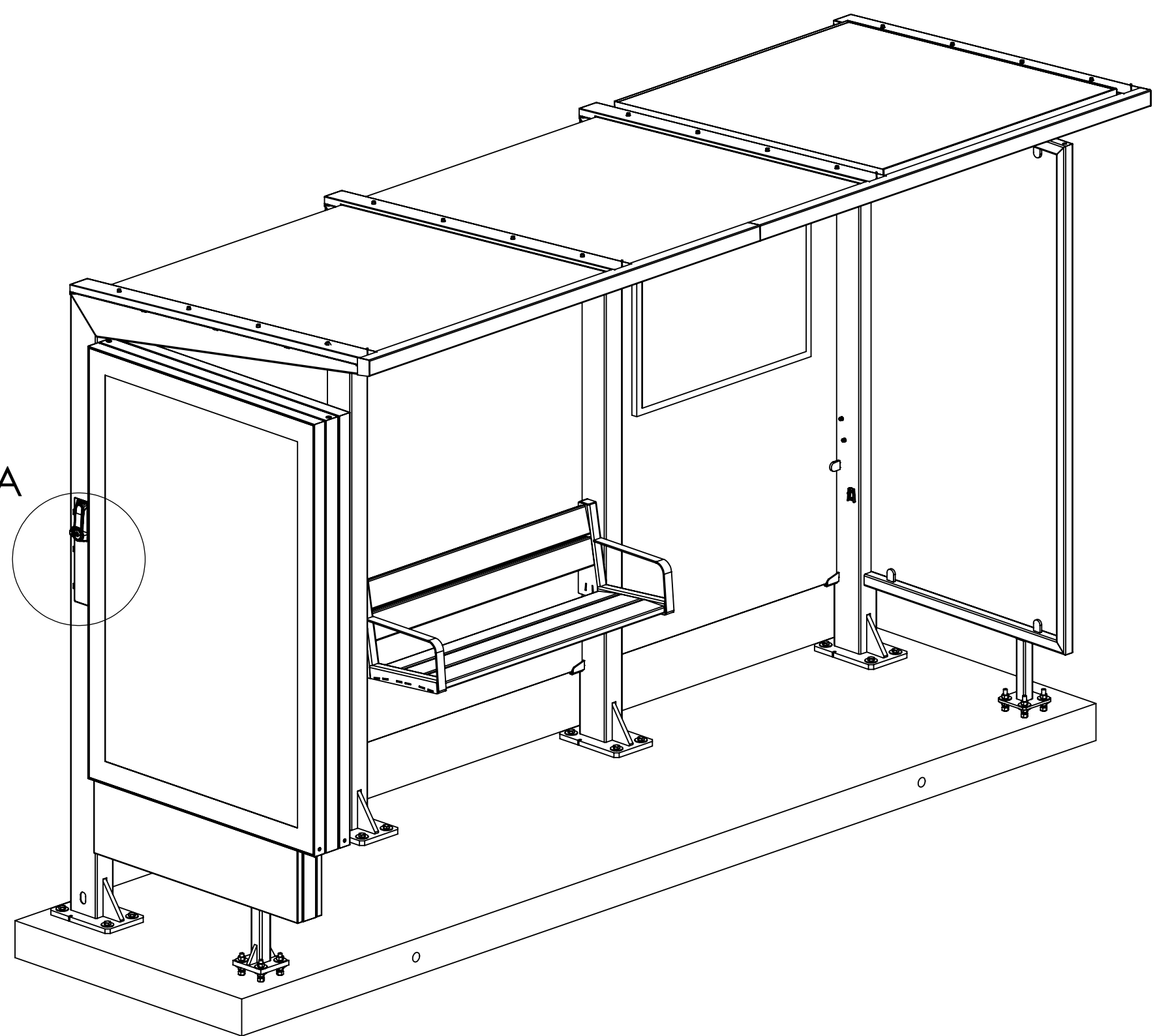
A

B

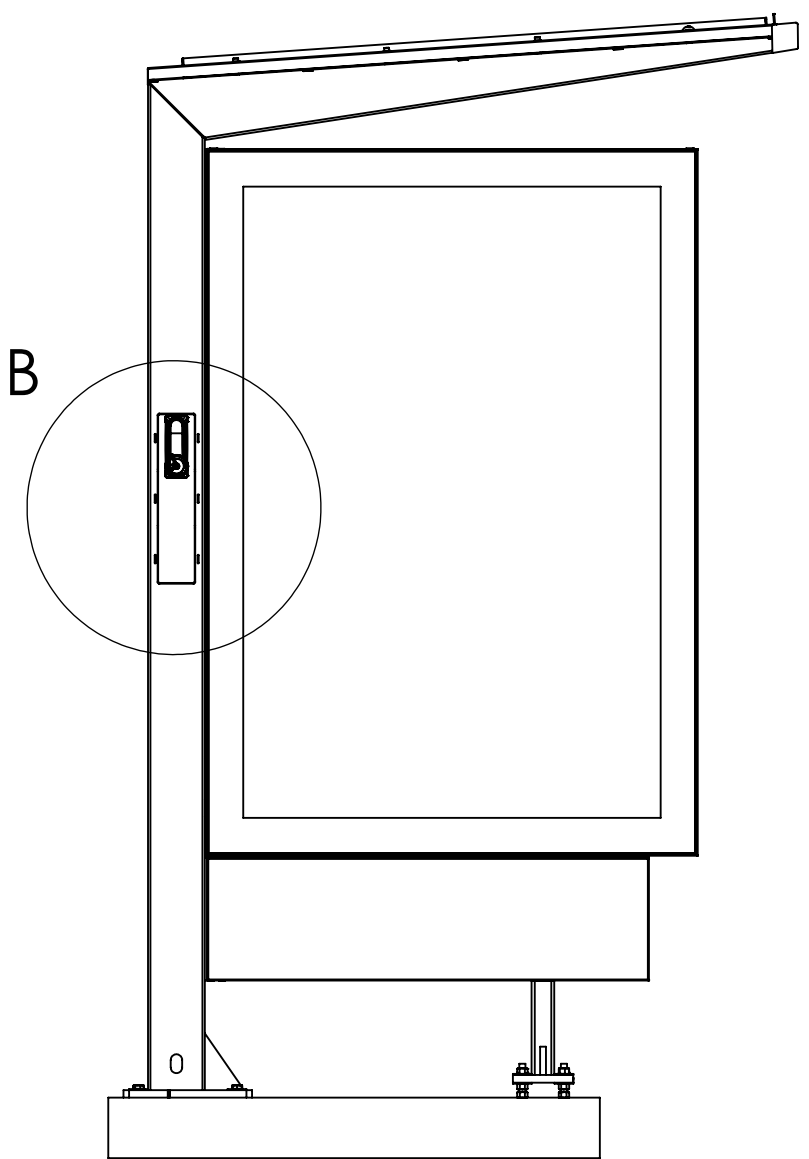
C

D

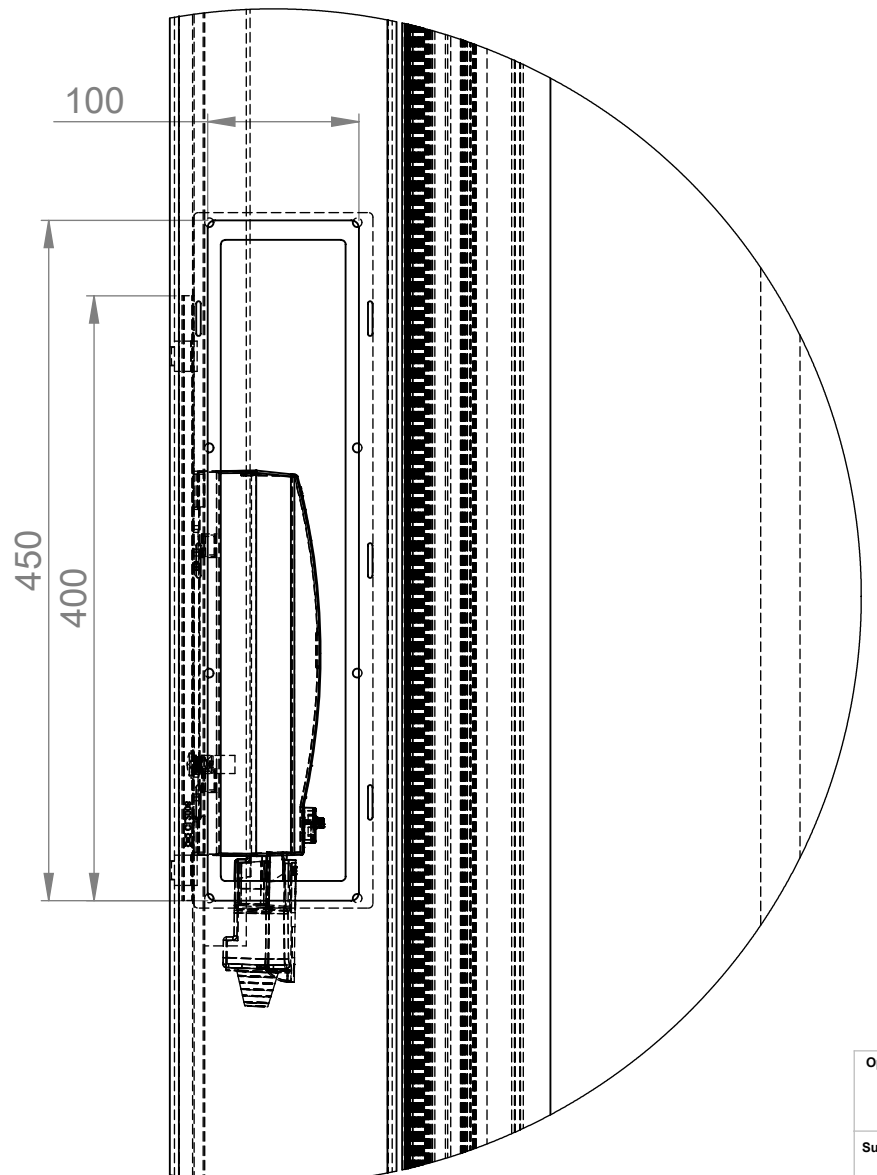
E



DETAIL A
SCALE 1 : 5



DETAIL B
SCALE 1 : 5



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General tolerance for unspecified dimension						15 t/m 25	± 0.25 mm	± 0.3 mm	± 0.4 mm
Linear	± 0.5 mm	Angle	± 0.5 °						

Opmerking									
Surface treatment / Finishing						Description			
Material						Drawn by		Revision	
Third angle						Date		-	
Roughness						Released by		11656-00-90	
Unit						Release date			
VDL						VD Leegte Metaal			
Telefoon 0497-331100 Fax 0497-331101 Email info@vleegtemetaal.nl						Weight		A2	
3629687.73						Sheet			
						3			
						Number of sheets			
						3			
						Scale			
						1:20			
						Format			